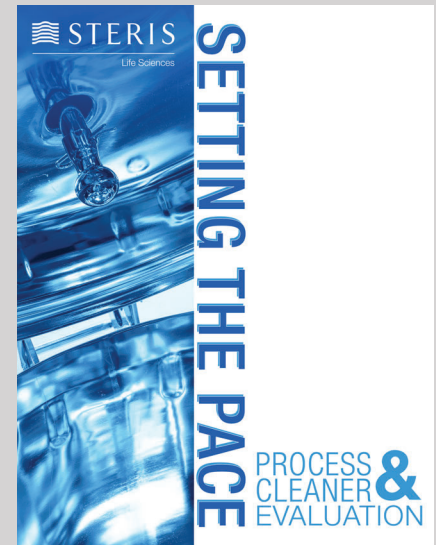


Our Technical Support Team and Process And Cleaner Evaluation (PACE® Evaluation) program can assist you in determining the best cleaning agent and application conditions for your validated cleaning needs. The PACE program is a valuable service designed to provide our Customers with recommendations for an effective cleaning process. Once an evaluation is complete, STERIS provides a report that assists customers in developing a cleaning procedure by defining parameters and factors such as chemical type, concentration, cleaning time, temperature, cleaning method and water quality. The PACE program is an essential first step for any cleaning application.



## Setting the PACE

### Understanding Your Cleaning Application

The PACE Team works to understand your specific application to develop an effective cleaning procedure exclusive to your manufacturing process. This program takes the guesswork out of choosing the appropriate product and parameters for your cleaning application. The PACE program examines the following:

- Chemistry
- Cleaning time
- Cleaning method
- Surface material
- Concentration
- Temperature
- Water quality

In addition to the listed parameters, the PACE lab has specialized testing capabilities for unique industry applications. Interested in conducting a PACE Evaluation? Contact your local sales representative or reach out on our website:

<https://www.sterislifesciences.com/education-and-training/meet-the-experts/ask-the-experts>



The PACE program works with hundreds of Customers per year.



Our PACE lab has recieved samples from dozens of different countries.

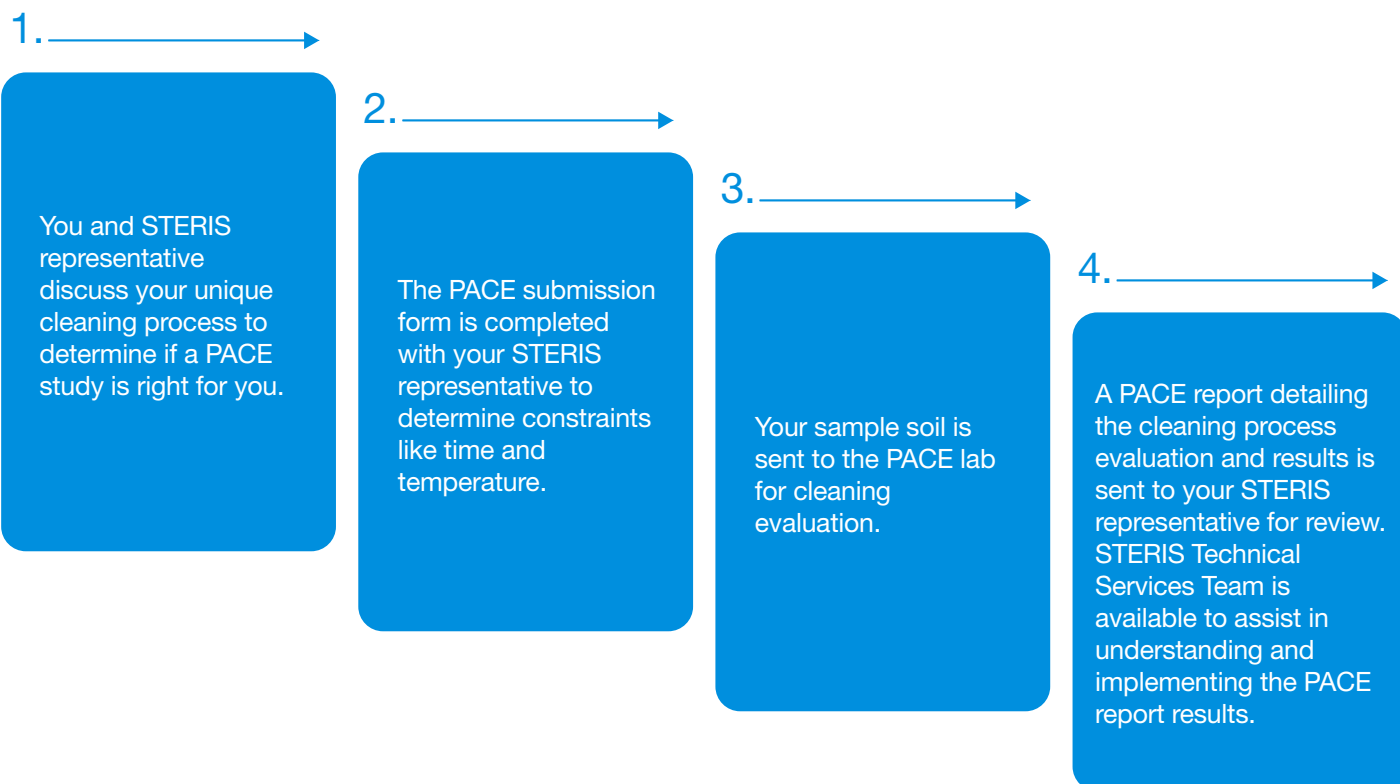


The PACE program processes hundreds of samples per year.

## Technical Services Team

In addition to the PACE Program, STERIS has a highly qualified, industry-recognized team of chemists, microbiologists and engineers available to offer product and process consultation. STERIS's Technical Services Team currently provides both on- and off-site seminars with topics focusing on contamination control solutions including process cleaning and cleaning validation. An extensive library of technical data, laboratory reports, analytical methods, case studies, toxicity studies, and substrate compatibility has been developed to support your cleaning validation goals.

## How it Works



*An example process residue sample is coated on a stainless steel coupon for a PACE Cleaning Evaluation*